

Rollbag™ Baggers



Efficient, Dependable
Automatic Bagging



Rollbag Systems

a PAC Machinery company

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Rollbag Bagger Basics

Rollbag brand automatic bagging systems provide an easy and economical method for filling and sealing bags containing a wide variety of products having varying sizes and shapes. Rollbag bagging systems may be easily fed by hand or in conjunction with numerous automatic feeding devices. Rollbag bagging systems deliver exceptional value, speed and versatility using pre-opened bags on a roll.

Rollbag floor standing baggers deliver additional versatility with our optional bagmaker assembly. This option allows for the use of poly tubing in addition to pre-opened bags on a roll. The use of poly tubing provides the benefit of lower material costs as well as the ability to change bag length on the fly.

Choose Rollbag packaging equipment and enjoy improved bottom line profits by reducing labor and material costs and by increasing throughput.

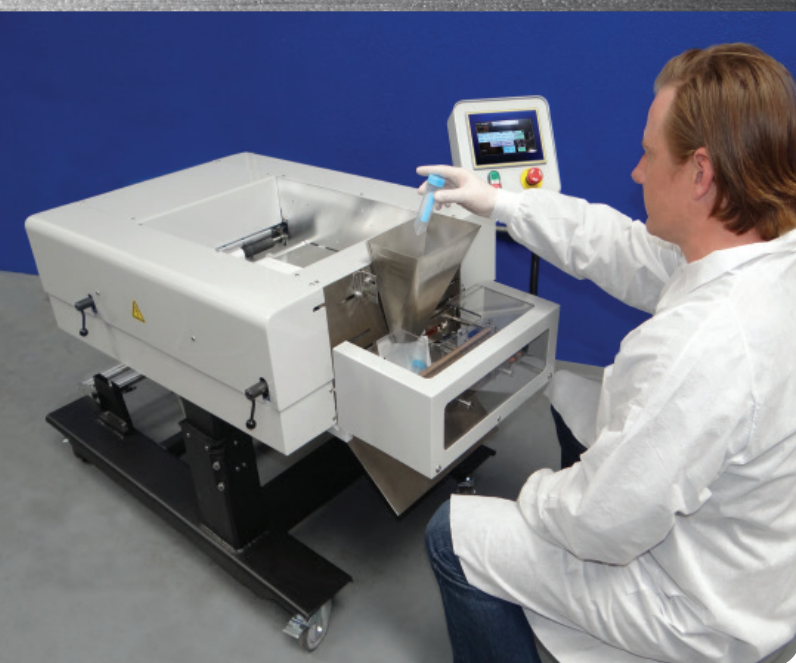
Rollbag bagging systems include a 1 year limited warranty, which is extended up to 5 years with the exclusive use of Rollbag brand bags on a roll and tubing.

Rollbag R1285 Automatic Bagger with Printer

Designed for order fulfillment packaging, the Rollbag R1285 automatic bagger is the fastest tabletop poly mailer packaging system on the market. Equipped with a reliable 4-inch thermal transfer printer (203 dpi), the R1285 bagger is designed for "next-bag-out" printing. The R1285 is designed to work with plain or custom printed pre-opened bags on a roll and coex poly mailers up to 11 inches wide.



The R1285 "next bag out" feature is built-in to the unit and works to print the corresponding information on the next bag that is disbursed from the bagger. The thermal printer provides a broad range of connectivity to meet diverse application requirements and easily integrates into any warehouse management system.



Rollbag R1275 Automatic Bagger

The Rollbag R1275 is the fastest automatic, tabletop bagger on the market. It challenges larger bagging systems in terms of efficiency and flexibility. Package up to 60 bags/min.



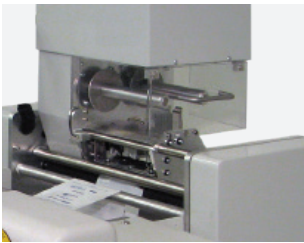
Rollbag R785 Automatic Bagger

Engineered for use with pre-opened bags on a roll, the Rollbag R785 all-electric automatic bagger makes packages without the need for compressed air. It features the same robust electronics found in larger machines, delivers a superior seal in bags up to 12" wide, and can operate at a speed of up to 40 bags/min.



Rollbag Pre-Opened Bags On a Roll

Rollbag brand bags on a roll are pre-opened bags that make packaging significantly faster than bagging with loose cut bags. They can be pre-printed in color to reflect your visual branding. Depending on the material chosen, Rollbags can provide oxygen and moisture barrier for sensitive products, protect metal parts from corrosion, or prevent static discharge from harming electronic parts.



R1275 with optional thermal printer enables the printing of graphics, barcodes and text.



The versatile R1275 tabletop bagger is frequently integrated to feeders, conveyors, and other devices.

Rollbag R1075 Performance Package!

The most cost-effective, automatic tabletop bagging system. The R1075 is now equipped with Articulating Bag Support, Flat Seal Assist, and Air Expeller standard. This bagger is fast, compact, and extremely easy to use. Package up to 30 bags/min.



Rollbag pre-opened bags on a roll are available with a variety of different features to suit your specific application. These include headers, vent holes, perforations, hang holes and other custom features.

Make Bags of Different Lengths

Designed for a dynamic, changing production environment, the Rollbag R3200 with bag making assembly and the Rollbag Magnum Baggers can be configured to work with poly tubing, as well as with conventional pre-opened bags on a roll. The use of poly tubing enables the operator to quickly change bag length; machine adjustments are accomplished with the push of a button.

Coextruded poly tubing can be used to replace bags on a roll on our innovative bagging machines designed to create bags on the fly. The use of tubing as a substitute for pre-opened bags on a roll can reduce bagging material costs significantly. Ideal for eCommerce applications, our specially engineered coextruded poly tubing has the high puncture strength and tear resistance to withstand the rigors of mail order fulfillment for poly mailer envelopes.



All Rollbag Magnum and R3200 baggers can be equipped with automatic feeding systems as well as numerous other infeed, weighing, printing and counting options designed to reduce labor costs and increased productivity. Engineered for versatility, Rollbag Magnum and R3200 baggers feature an intuitive touchscreen display. Rollbag baggers are easy to set up and will deliver years of use with minimal maintenance.

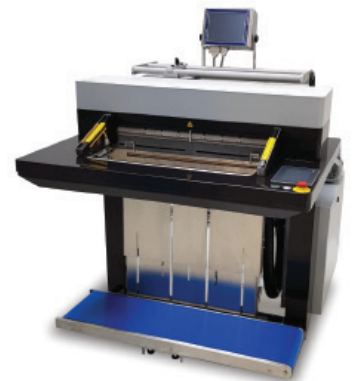
Rollbag R3200 Automatic Bagger

The Rollbag R3200 is the ultimate automatic bag packaging system that uses tubing or bags on a roll. When using coex mailer tubing or poly tubing, bags are formed in-line before they are printed, filled and sealed. Tubing reduces bag inventory requirements and significantly cuts material costs. The R3200's optional easy load bag opener creates a rectangular opening to more effectively pack large products. The Rollbag R3200 can be equipped with a range of options, printers, and feeding devices.



R3200XL Bagger

The larger R3200XL allows for using bags up to 22" x 36" and can be equipped with the same range of options, printers, and feeding devices.



R3200 Fulfillment Bagger with Label Printer Applicator

This mail order fulfillment bagging system works with bags on a roll or poly tubing and is equipped with a label printer applicator.



Rollbag Magnum Horizontal Bagger

Designed designed to meet the unique requirements of large bag packaging with a horizontal loading configuration. The Magnum Horizontal is ideal for long or bulky products or applications requiring special handling or orientation. The Rollbag Magnum Horizontal Automatic Bagger works with poly tubing as well as pre-opened bags on a roll. Using poly tubing can provide significant material cost savings, as well as reduced material inventory costs. Poly tubing also allows bag length to be changed at the push of a button, right-sizing the bag for the product.



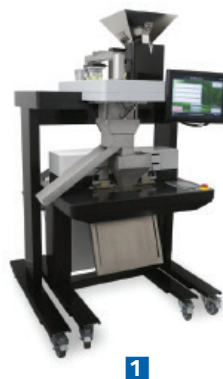
Magnum Horizontal Mail Order Packaging System

Simplify packaging by applying the label directly on the bag with next bag out printing. The direct thermal label printer eliminates the need for printer ribbon. Ideal for order fulfillment and distribution facilities that require the highest level of performance in their poly mailer packaging operation.

Product Feeding Systems

Exceedingly versatile Rollbag automatic baggers can serve as the center of a fully integrated manufacturing and packaging system. Rollbag baggers are specifically engineered to work with a variety of infeed and outfeed devices.

- 1 *Rollbag R3200 Vision Automatic Bulk Counting and Bagging System is ideal for accurate counting and bagging of small parts.*
- 2 *The Rollbag Weigh Count Sorting Table seamlessly integrates to the R3200 for an all-in-one weigh count bagging solution.*
- 3 *Rollbag Kit Counting Conveyor for kitting application.*
- 4 *Integrated feeder, bagger, printer system based on the R1275 Bagger.*

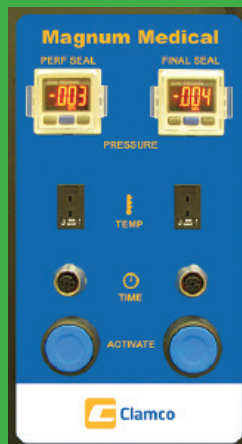


Validatable Medical Baggers

Rollbag Validatable Medical Baggers are designed for demanding cleanroom use, and for products that will be processed in an autoclave or sterilizer. Rollbag Medical baggers use pre-opened bags on a roll; Rollbag Magnum Medical baggers can be configured for use with bags on a roll, tubing, as well as medical-grade paper or Tyvek® rollstock. All medical baggers feature validation ports, enabling the user to reliably conduct and document the sealing parameter validation process. To ensure 100% compliant seals, pressure and temperature sensors trigger alarms and halt sealing in the event these parameters drift out of predetermined values.

A step up from conventional medical pouch sealers, these baggers can create a peelable chevron pouch, and may be configured to create a straight seal on poly tubing or other suitable materials. Perfect for both short and long production runs, these baggers are capable of fast changeover and can communicate via a network connection for central device monitoring.

External ports are provided to monitor the sealing process for medical validation. Contact our packaging experts to learn more.



Rollbag R1275 Med Validatable Bagger

Perfect for a growing facility, the compact Rollbag R1275 Med can be the perfect fit between inefficient hand packaging and larger, highly automated production systems. Package up to 60 bags/min.



Magnum Med Bagger and HS Med Bagger

Rollbag Magnum Med baggers are designed for medical pouch sealing applications that require validatable seals. A significant advance over conventional medical pouch sealers, these baggers feature an easy-to-operate, pouch making system using medical-grade or Tyvek® rollstock. The Magnum Med baggers are available in horizontal or vertical configuration. The high speed Magnum Med HS is capable of packaging up to 40 bags/min using rollstock, up to 70 bags/min using poly tubing, and up to 100 bags/min using bags on a roll.



Rollbag Automatic Baggers

All models include a 1-year limited warranty, extendable to 5-years when exclusively using Rollbag brand bags on a roll and tubing.

| Specifications | R785 | R1075 | R1275 | R3200 | R3200XL | Magnum Horizontal |
|-----------------------------|---------------------------------|--------------|----------------|---|---|-----------------------------|
| Speed using bags (up to)* | 40 bags/min | 30 bags/min | 60 bags/min | 80 bags/min | 60 bags/min | 70 bags/min |
| Speed using tubing (up to)* | n/a | n/a | n/a | 40 bags/min opt | 40 bags/min | 40 bags/min |
| Bag width (max) | 12" | 10" | 10" | 16" | 22" | 13", 15" |
| Bag length (max) | 20" | 20" | 20" | 32" | 36" | 96" |
| Bag thickness (max) | 4 mil | 5 mil | 5 mil | 5 mil | 5 mil | 5 mil |
| Air required (@ cfm) | n/a | 80 psi @ 2–5 | 80 psi 2–5 | 80 psi @ 5 | 80 psi @ 5 | 80 psi @ 5 |
| Electrical (50/60Hz) | 120V, 5A | 120V, 5A | 120V, 7A | 120V, 15A | 120V, 15A | 120V, 16A |
| Printer type | Direct Thermal or Label Printer | n/a | Direct Thermal | Direct Thermal or Label Printer w/ Applicator | Direct Thermal or Label Printer w/ Applicator | Label Printer w/ Applicator |

Poly Mailer Order Fulfillment Automatic Baggers

| Specifications | R1285 Tabletop Order Fulfillment | R3200 & R3200XL Order Fulfillment | Magnum Horizontal Order Fulfillment |
|-----------------------------|----------------------------------|---|-------------------------------------|
| Speed using bags (up to)* | 60 bags/min | 40 bags/min | 40 bags/min |
| Speed using tubing (up to)* | n/a | 20 bags/min | 20 bags/min |
| Bag width (max) | 11" | 16" & 22" | 15" |
| Bag length (max) | 20" | 32" & 36" | 96" |
| Bag thickness (max) | 5 mil | 5 mil | 5 mil |
| Air required (@ cfm) | 80 psi @ 2-5 | 80 psi @ 5 | 80 psi @ 5 |
| Electrical (50/60Hz) | 120V, 7A | 120V, 16A | 120V, 17A |
| Printer type | Direct Thermal | Direct Thermal or Label Printer w/ Applicator | Label Printer w/ Applicator |

Medical Automatic Baggers

| Specifications | R1275 Medical Bagger | Magnum Med |
|-----------------------------|----------------------|---|
| Speed using bags (up to)* | 60 bags/min | 100 bags/min |
| Speed using tubing (up to)* | n/a | 70 bags/min |
| Bag width (max) | 10" | 15" |
| Bag length (max) | 20" | 38" |
| Bag thickness (max) | 5 mil | 5 mil |
| Air required (@ cfm) | 80 psi @ 2–5 | 80 psi @ 10 |
| Electrical (50/60Hz) | 120V, 7A | 120V, 17A |
| Printer type | Direct Thermal | Direct Thermal or Label Printer w/ Applicator |

All Rollbag automatic baggers can be configured with a variety of options including 220V.

* Speed is dependent upon bag size, thickness, product, and printing.



Rollbag Systems

a **PAC Machinery** company

People make the difference at PAC Machinery, starting with our customer service teams. Our customer service and technical teams deliver a distinctive contribution to our customer's value chain, and by doing so, we can help them succeed. PAC Machinery succeeds by developing beneficial working relationships with our channel partners and by performing every aspect of our work with exceptional skill, efficiency and pride.

| Product Matrix |  |  |  |  |
|-----------------------------|---|---|---|---|
| Rollbag Baggers | | | | ■ |
| Pre-Opened Bags On A Roll | | | | ■ |
| Shrink Wrap Systems | | | ■ | |
| Bag Sealers | ■ | ■ | ■ | |
| Vacuum Sealers | ■ | | | |
| Validatable Medical Sealers | ■ | ■ | ■ | |
| Compression Sealers | ■ | ■ | ■ | |
| Explosion Proof Sealers | ■ | ■ | | |
| Custom Sealing Systems | | ■ | | |
| Flow Wrappers | ■ | | | |



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